



# FLOWSCIENCE ELECTRONIC SCALE CONTROL SYSTEMS

Require Little to **No Maintenance** and Work on **Any Carbonite Scale.** Most often entirely eliminating all jetting and liquid de-scaler use permanently.

# LEACHATE SCALE ELIMINATOR

KEEPS PIPES FLOWING AND PUMPS PUMPING



# FLOWSCIENCE DOES THIS:

#### WE BUILT A BETTER SOLUTION

- REGULAR JETTING IS NO LONGER REQUIRED TO CLEAN LEACHATE COLLECTION PIPES OR PUMPS
- CHEMICALS & ACIDS ARE REDUCED OR ELIMINATED
  FOR DISSOLVING LEACHATE SCALE ANYWHERE
- REDUCES MAINTENANCE HOURS RELATED TO LEACHATE SCALE VASTLY. SYSTEMS RUN 24/7
- THERE ARE 100'S OF UNITS WORKING ON LANDFILLS AND PLENTY OF REFERENCES
- SAVES COSTS SUBSTANTIALLY AND SUSTAINABLY
  WITH SYSTEM LIFETIME OF 12-15 YEARS







SAME APPLICATION

SAME FLOAT

AFTER 8 WEEKS OF TREATMENT











# KEEP IT FLOWING & RE-INVENT YOUR LEACHATE SCALE MAINTENANCE PROGRAM

## REDUCE HOURS & COSTS

JETTING, CHEMICALS, ACID TREATMENTS AND PIPE REPLACEMENT WILL BECOME PAST MAINTENANCE PROTOCOL. LEACHATE WILL KEEP FLOWING AND GAS MIGRATING CONTINUALLY FOR COLLECTION SYSTEMS AND PUMPS.

BY APPLYING OUR LSC SYSTEMS TO THE EXTERIOR OF PIPES AND PUMPS; LEACHATE SCALE IS NOT ONLY PREVENTED BUT REMOVED CONTINUALLY AND SYSTEMS WORK 24/7.

# "THERE IS A WAY TO DO IT BETTER - FIND IT." THOMAS A. EDISON



### **ABOUT US**

#### **WE'RE COST SAVERS**

WE VET, INVEST, DEVELOP AND BRING SUSTAINABLE, COST SAVING TECHNOLOGIES TO INDUSTRY. IT MAY SOUND SIMPLE; BUT IT'S A DEMANDING PROCESS.



#### Leachate Scale Tech Breakthrough

In 2014 we perfected our Leachate Scale Control System that would help re-invent landfill maintenance plans. Today are proud partners in manufacturing with FlowScience; building the very best products for performance, safety and durability.

#### **Confidence Guarantees Results**

Our confidence and experience in the solutions we offer our clients allows us to GUARANTEE our technologies; assuring your organization that our applied technologies PROVE RESULTS. No project is too big. No project is too small. We love what we do and we stand behind it; as a company in helping create a greener planet and more efficient organizations everyday











Converting Waste Into Resources













SCS ENGINEERS











## WE'VE SEEN A LOT IN 6 YEARS







## FlowScience LANDFILL BENEFITS

FlowScience Scale Control Systems Start Working in Days and Are Simple to Install

**REFERENCES** 

**AVAILABLE** 

**ASK US** 



Elimination of jetting, acids, **chemical maintenance** and time saves budget expenses. System life is 15 years on average. ROI is often under 1-year.



FlowScience requires little to **no maintenance.** Pipes stay clear continually and pumps repel hard scaling. We create time for other things.



Mitigate environmental impact by often complete **elimination** of jetting, chemicals and acids. 120 VAC or 12 VDC Solar.



How many of your vendors guarantee results? We stand behind what we do and put it in writing.



Responsibility & Innovation

Using proven technology that is Sustainable creates **better** companies and a better earth. Sustainable is cool. Savings in sustainability is epic.



Compliance **Standards** 

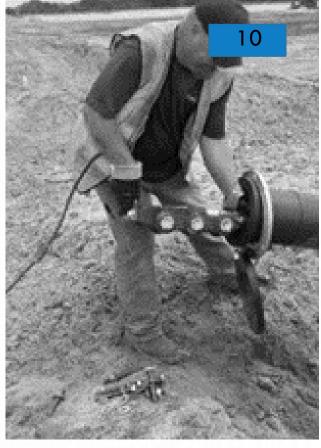
Often Municipal or State Jetting requirements become negotiable as pipes and wells stay clear of leachate scale. Green grants are often available towards purchase.

# WHERE FLOWSCIENCE MAKES A DIFFERENCE









# **PIPES**

FlowScience can be adapted to work on any type of pipe. Even dual-walled HDPE. Pipes are our specialty. Force mains, gravity lines and any type of collection pipes where there is scaling precipitation can be permanently scale free with FlowScience.

# **PUMPS**

Tired of pulling pumps for maintenance? FlowScience can be adapted to pneumatic and electric pumps for use in any location. LFG wells and side slope risers have all been treated with our Leachate Scale Control Systems.

#### WASTEWATER TREATMENT EQUIPMENT

Critical areas of Waste-Water
Treatment can fail due to
precipitation of calcium carbonite
scaling. Gii Scale Control has had
tremendous success with; bioreactors, RO Systems, heat
exchangers, evaporators and
more.

# THE JETTING GUYS

We're sorry guys. But leachate scale control systems are good for the environment too. Elimination of diesel equipment, chemicals, acid and pipe replacement is a very good thing for the planet.

FlowScience

High concentration of Ca++ ions

CaCO<sub>3(s)</sub> scale

**Flow**Science

Controls the Formation of Scale

The FlowScience system uses advanced signal generating technology applied to water via proprietary web induction treatment pads that are attached to piping, pumps or custom designed reaction chambers. This technology produces an electrically generated surface active catalytic effect in water that neutralizes the natural charge of suspended solids.

The technology, in effect, creates billions of available nucleation sites out of the suspended solids in the water that were previously unavailable due to their natural charge. When nucleation occurs, the dissolved calcium carbonate follows a path of least resistance by precipitating as microscopic seed crystals onto the suspended solids that are in solution with it and travelling at the same rate, rather than onto static piping or equipment surfaces.

### **PREVENTS**

Formation of crystals

WITHOUT

TREATMENT

WITH LSC

TREATMENT

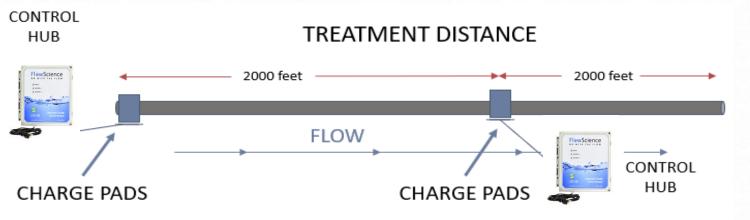
Unstable supersaturated fluid

MAINTAINS

Scale deposit on surface

DISSOLVES

Ca<sup>+2</sup>



A SINGLE SYSTEM CAN TREAT OVER 2000 FEET OF PIPE

#### Dissolves & Eliminates

**Existing Scale** 

In addition to controlling the formation of new scale, the FlowScience system provides two functions that allow existing mineral scale deposits to be gradually softened and removed:

- The precipitation reaction previously outlined above transforms the previously supersaturate solution into a lesser or undersaturated solution that has greater ability to dissolve existing calcium carbonate scale and carry it in solution.
- 2. Descaling can also be attributed to the liberation of dissolved CO2 from leachate solution as CO2 nanobubbles. These nanobubbles have a localized low pH in the range of 4 to 4.5. Physical contact of the acidic bubbles with existing scale promotes a carbonic acid affect that softens existing deposits. These bubbles have little affect on the bulk pH solution

# LANDFILL OPERATIONS

HOW MANY VENDORS GUARANTEE RESULTS?

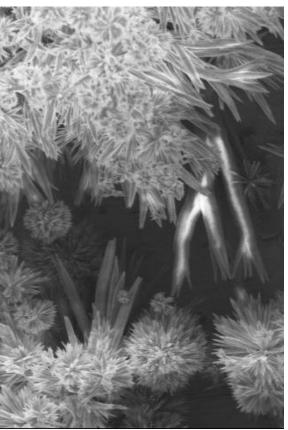
WE DESCALE EVERYTHING THAT FLOWS & PUMPS

ALL LEACHATE IS DIFFERENT; BUT CALCIUM CARBONITE IS THE ONLY VARIABLE THAT MATTERS WITH FLOWSCIENCE

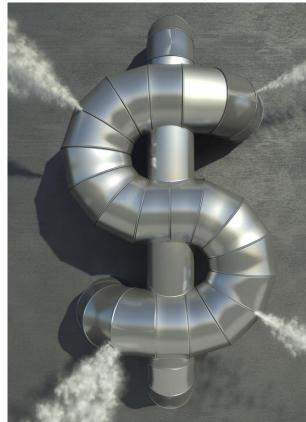
DO IT ELECTRONICALLY & ELIMINATE REDUNDANT MAINTENANCE

CLOGGING CHOKES
LANDFILLS. USING
FLOWSCIENCE REDUCES
COSTS SIGNIFICANTLY









# SYSTEM SPECIFICATIONS

FlowScience LSC Systems are designed to last and stand up to the harshest of environments. Up to 11-Year Warranty Available.





**ESA** Certified



**ISO 9001** Manufacturing Facility



NEMA 4X Outdoor Weather Resistant Enclosures



Designed to Fit Pipes: 2"-24"



100-240 Volt & Solar Options



Harsh Environment Cabling



**EPA** Compliant



Adaptable to Pumps & Waste-Water Treatment Applications







Works 24/7

## Sometimes the most daunting task is just getting started.

It's Easy to Try. That's why it is important to understand that we've made that simple. Once a power source is determined and made available the rest of the install can be done in **as little as 20 mins** with our easy to understand **IOM** (included with every system). Your systems are drop shipped directly to the site already set for your application.



No Pipe Cutting or Injection Points



Simply Plugs into 120 V



Zero Maintenance Required



A Single System Treats
up to 2000 Linear
Feet of Pipe



to Pipe or Pump
Exterior Easily



Remote Monitoring
Available

# APPLICATION IS SIMPLE



Zip Tie + Cover + Plug-In It's That Simple

FlowScience

FROM YOUR OPERATING BUDGET TO THE ENVIRONMENT;
THERE ARE SAVINGS IN YOUR PIPES.
DO YOU STILL NEED MORE
CONVINCING?

# STILL NOT CONVINCED?

NOT READY TO
ELIMINATE CHEMICAL
AND JETTING
TREATMENT OF
LEACHATE SCALING YET?

**Flow**Science

Trial programs are available



#### 11-YEAR WARRANTY

Full replacement 11-year EXTENDED WARRANTY.
That's a long time.



#### **AGGRESSIVE**

#### **RETURN ON INVESTMENT**

Maintenance savings create ROI that is usually within mere months.

Apologize to the jetting guys for us.



#### **PERFORMANCE** GUARANTEE

If your FlowScience LSC System doesn't work to your satisfaction WE BUY IT BACK. Wouldn't it be nice if everything in life was?



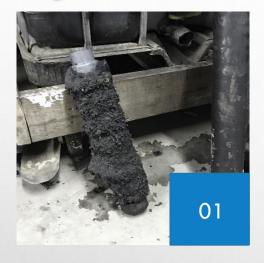
#### **SUSTAINABLE TECHNOLOGY**

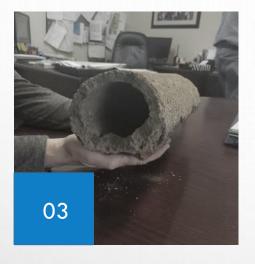
Going Green is in. Low power consumption and elimination of diesel powered jetting trucks and chemicals is a bonus.

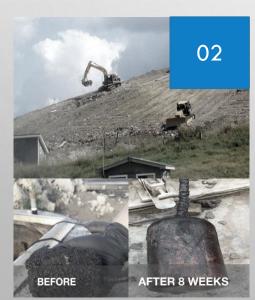


# FlowScience

# **SOME PROJECTS**









PROJECT ONE LFG Wells have temperatures of close to 180F. Pneumatics are being pulled weekly for acid baths and maintenance. LSC Pump Protectors have kept the affected pumps scale free and dewatering for over a year and counting.

PROJECT TWO A Big 3 landfill is laden with aluminum dross composition in multiple cells. Precipitation of scaling is accelerated due to elevated temperatures. The landfill was desperate for a solution as there wasn't enough hours in the day for jetting catch-up. The site started with 2 systems and today has 34 with over \$1.5 million in annual savings

PROJECT THREE Force Mains are more frequently requiring jetting and tens of thousands of feet of pipe are affected. Jetting costs are heavy. 6 LSC systems keep nearly 14000 linear feet of force main clear to date and even removed existing deposits site personnel didn't even know existed.

PROJECT FOUR Bio-Reactor (SMBR) media was the grow point for biologicals to treat leachate. Very effective. Over time media became covered with scale and fell to the bottom of the basins. This would require serious maintenance time and costs to clean or replace the media entirely to begin the process again. It took a few attempts but today we keep SMBR's scale free without the use of chemicals.



Mike H.

District Manager

Big 3 Landfill

REFERENCE LETTER

To Whom It May Concern:

| have had the opportunity to use Gii Scale Control's Leachate Scale Control System which was able to fulfill all my expectations as a landfill Assistant District Manager. | was able to try the systems on the landfill | manage and operate to remove scaling on a 6" leachate collection pipe feeding the main tanks.

Results were as described and proved any skepticism wrong. The system was able to inhibit active scaling and eliminate existing deposits. As a solution to conventional jetting and chemical treatment | highly recommend the technology if leachate scale is a problem at your site. The product comes with a complete installation manual and was installed by my crew in under 20 minutes.

A sustainable/green solution that will save landfills costs is a winner in my books. | now know who to call if scale develops anywhere on my site. I'd encourage you to do the same as Gii Group guarantees results or they buy it back. That's pretty unique.

Very Best Regards,

Michael H. Assistant District Manager



"A sustainable/green solution that will save landfills costs is a winner in my books"

# WHAT CUSTOMERS SAY



District Manager
Big 3 Landfill

"I sincerely apologize for taking so long. Thank you for your persistence and follow-up. Now let's do the rest of the landfill"



Michel Emond

Mabarex WasteWater

Treatment

"It's tres magnifique.

You solved a big
problem for us"



JETTING GUY
Pressure Washing
Company

"I don't like these FlowScience guys"

- **✓** REFERENCES
- ✓ CASE STUDIES
- ✓ TRIAL

  APPLICATIONS

**ARE AVAILABLE** 

# SITE COST SAVING RECON

#### SITES USING FLOWSCIENCE TODAY

\*Note: Numbers are based on communication with site personnel with access to financials. Gii Group does not warrant that they view any confidential financials of any customer without express written permission.

\*Forecasting model is based on past industry knowledge and experience of Gii Group and its subsidiaries.

PROJECT DETAILS	2000 FOOT 4" FORCE MAIN	BIO-REACTOR	HIGH TEMP LANDFILL 14 LSC SYSTEMS	TYPICAL "SCALECENTRIC" SITE - 5 LSC SYSTEMS
SUMMARY	4" line was in need of jetting 2x per year	The suspended media within chamber scaled to fail every 6-12 months	A "Scale Cooker". Extreme conditions for carbonite environment precipitation.  Pumps, pipes, WW	3 side slop risers   2 x 6" pipes
ANNUAL CLEANING COSTS	\$17,000 - \$21,000/year	\$60,000-\$100,000+/year	\$640,000+	\$100,000 plus
FLOWSCIENCE 1-TIME COST	\$13,990.00	\$51,000.00	\$128,000.00	\$61,000.00
1st YEAR SAVINGS	\$3000-\$7000	\$9000-\$50,000+	\$400,000+	\$20,000
2 <sup>nd</sup> YEAR SAVINGS	\$17,000 - \$21,000	\$50,000.00 +	TBD	\$80,000+
<b>10-YEAR</b> SAVINGS	\$150K PLUS	TBD \$500,000++ Trackability	\$5 million PLUS	\$800,000 PLUS



# 3 STEPS 3-4 HOURS

- 1 CONSULTATION
- 2 DESIGN & QUOTE
- 3 INSTALLS IN 20 Mins to 1-HOUR

# CONSULT TO INSTALL IN HOURS RESULTS IN WEEKS











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